

How to operate the dÄHLer Valve Controller X

You can switch the exhaust valves to OPEN permanently and go back to STOCK mode with the in delivery included 2-button remote control (check the two symbols).

With the OPEN function the valves stay 100% open at all times until you either put them back into stock mode via remote control or turn off the engine.

With the STOCK function (lock symbol) the BMW control unit takes over the opening and closing again. For engine safety you can't close the exhaust valves completely to prevent an overheating of the system.

Standard functions:

open < 1 sec – open valves 100% stock < 1 sec – BMW stock functions

Note:

Before you start the installation, you need to put the car in COMFORT mode, do not leave it in SPORT or SPORT PLUS mode. Turn off engine, put key away from car and wait for about 15 minutes before you unplug the connectors at the valves. Do not open a door, hood, or the trunk while connectors are unplugged to prevent fault codes (waking up the car's ECUs). Make sure your vehicle stays in sleep mode during the installation process. Install the module in a dry place (no direct water contact). Make sure water can't follow the cables into the plugs (put them upwards).

How to activate the Memory Function of your dÄHLer Valve Controller:

Carry out these settings with the in delivery included remote control. The confirmation only takes place when the engine is running. Settings will be saved and do not need to be repeated with every engine start.

- Start engine
- Put car in COMFORT mode
- Go behind the car (engine still running)
- Press and hold the close symbol for about 5 7 seconds and let the button go
- Valves will respond by opening and closing 2 3 times.

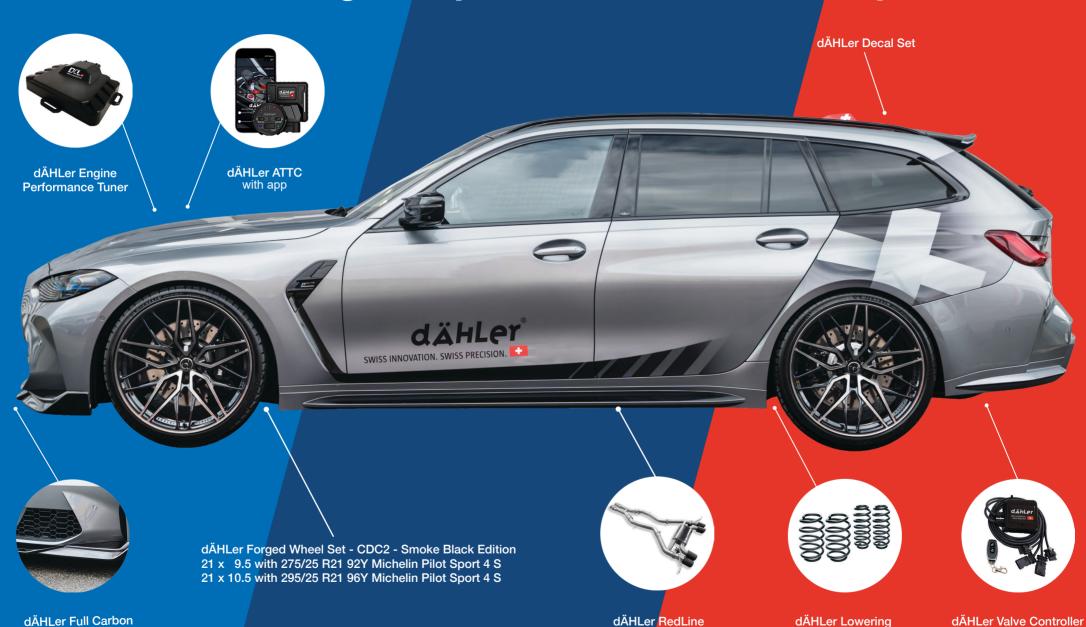
The vehicle will now always start with the last selected mode after an engine stop.

Other:

The in delivery included remote control signal can be programmed to your BMW mirror buttons. Scan QR Code (BMW installation video) Note: This is a BMW feature and not part of our product. Depending on the vehicle model and vehicle's software it might will not work.



BMW M3 Touring Competition with M xDrive by dÄHLer



5 Piece Front Splitter

Exhaust System

Springs

Black Edition